

Time Allowances

Number of cables	Type 1 Repair of damaged cables ¹⁾	Type 2 Replacement of plug casings	Type 3 Replacement of individual spring contacts	Type 4 Replacement of plug casings and individual spring contacts	Type 5 Replacement of complete wiring harness plugs
	Time Allowances				
1	.2	.1	.2	.2	.2
2	.4		.3	.4	.2
3	.6	.2	.5	.6	.4
4	.7		.6	.7	.5
5	.8	.2	.7	.9	.6
6	.9		.9	1.1	.7
7	1.1		1.1	1.3	.8
8	1.2	.3	1.2	1.5	.9
9	1.4		1.3	1.7	1.0
10	1.6		1.5	1.8	1.2
11	1.7	.4	1.7	2.0	1.2
12	1.9		1.8	2.2	1.3

Number of cables	Type 1 Repair of damaged cables ²⁾	Type 2 Replacement of plug casings	Type 3 Replacement of individual spring contacts	Type 4 Replacement of plug casings and individual spring contacts	Type 5 Replacement of complete wiring harness plugs
	Time Allowances				
13	2.0		1.9	2.4	1.5
14	2.2	.5	2.1	2.6	1.6
15	2.3		2.2	2.7	1.7
16	2.5		2.4	2.9	1.8
17	2.7		2.5	3.1	1.9
18	2.8	.6	2.7	3.2	2.1
19	2.9		2.8	3.5	2.2
20	3.1		3.0	3.7	2.2
21	3.2		3.1	3.8	2.4
22	3.4	.7	3.2	4.0	2.5
23	3.6		3.4	4.2	2.6
24	3.7		3.6	4.4	2.7
25	3.9	.7	3.7	4.6	2.8
26	4.0		3.8	4.7	2.9

Number of cables	Type 1 Repair of damaged cables ³⁾	Type 2 Replacement of plug casings	Type 3 Replacement of individual spring contacts	Type 4 Replacement of plug casings and individual spring contacts	Type 5 Replacement of complete wiring harness plugs
	Time Allowances				
27	4.2		4.0	4.9	3.1

28	4.3	.8	4.2	5.1	3.2
29	4.5		4.2	5.2	3.2
30	4.7		4.4	5.4	3.3
31	4.7		4.5	5.6	3.4
32	4.9	.9	4.7	5.7	3.5
33	5.0		4.7	5.9	3.7
34	5.1		4.9	6.1	3.7
35	5.2		5.1	6.2	3.8
36	5.3	1.0	5.2	6.4	3.9
37	5.5		5.3	6.6	4.0
38	5.6		5.4	6.7	4.1
39	5.7	1.1	5.6	6.9	4.2
40	5.8		5.7	7.1	4.3

When replacing spring contacts with two or more cables, we ask you to increase the permissible time allowance by .2 hrs for each additional cable.

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- 1) Time allowances apply to repairs made by inserting one piece of cable (two cable ends).
 - 2) Time allowances apply to repairs made by inserting one piece of cable (two cable ends).
 - 3) Time allowances apply to repairs made by inserting one piece of cable (two cable ends).